

# **HPM CUSTOM METAL ROOFING**

# **TROPIC-LOCK**

## **DESIGN & DETAIL GUIDE**



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# TROPIC-LOCK GENERAL NOTES PAGE 1

## General Information

The enclosed roofing system information and details are a design aid and do not represent all conditions. The designer and end-user are responsible to review climate and environmental conditions such as marine and salt air, acid rain from volcanic activity, governing code requirements, and the building use to modify the details and specify the appropriate project specific materials.

## Slope Requirement:

Tropic-Lock roofing panels should be installed on a minimum slope of 3:12 or greater. Tropic-Lock is intended for residential and light commercial applications with roof panels less than 30'-0" long. Inquire with HPM for recommendations when panels exceed this length.

## Substrate:

Tropic-Lock roofing panels should be installed over solid substrates.

## Panel Attachment:

Review the Tropic-Lock fastener recommendations in this guide to select the correct fastener. For the attachment schedule, contact your HPM Technical Representative for proper spacing and fastener size, type, and quantities to meet the project's wind uplift (negative) load requirements. *NOTE: Concealed and exposed fasteners may be vulnerable to accelerated corrosion if not specified correctly. Consult with HPM for recommendations on appropriate fastener types.*

## Condensation, Insulation, & Ventilation:

It is the designer's responsibility to determine the need and composition of condensation control materials including insulation, vapor retarders and ventilation requirements. Metal roofing is susceptible to condensation and its control should be carefully considered. Applications over rigid insulation may require solid blocking/framing for installation of perimeter flashings and drag load fasteners.

## Cleaning and Maintenance

Minimum maintenance of ZINCALUME® Steel, whether bare or pre-painted, is required. Cleaning is recommended at least twice a year. See recommended procedures.

## Cut Edge Corrosion Protection:

Metal roofing panels and flashings have cut edges that are not as protected as the main panel surface areas which have substrate treatment and paint as a barrier. Left untreated, the effects of exposure from marine air, and acid rain from volcanic activity will cause a condition called cut edge corrosion a.k.a. 'edge creep'. The designer should specify the end user/installer field apply a product designed to seal the cut edge and protect the base metal. This treatment should be applied during the initial install and annually as regular maintenance. *See HPM's website for information about Edge Seal™, a product developed by a leading paint manufacturer specifically to protect cut edges and retard edge creep.*

## Flashings:

It is best practice to specify all flashings are the same material gauge, color, and finish as the roof panels. Where possible, flashings should be lapped away from prevailing winds. Check with an HPM Technical Representative if you intend to specify a prefinished flashing in a material different than the roof panels. The enclosed details have minimized the use of exposed fasteners where possible. The edges of flashings are shown hemmed to strengthen and minimize the exposure of cut edges. *See notes under the 'Cut Edge Corrosion Protection' section.* HPM provides standard flashing drawings as a reference in this guide and on the website. Project specific flashing drawings are generally the responsibility of the installer.

## Valleys:

Valley dimensions must be the proper width to account for slope and rain conditions. Valleys must have positive slope for drainage and be kept free of debris so that water does not back up and intrude under the panels.

## Touch-up Paint:

During installation minor scratches may occur. Most conditions can be treated with an air-dry Kynar paint pen. HPM provides paint pens in colors to match the roof panel system. Touch-up paint should always be used sparingly.

## Thermal Movement:

Panels and flashings must allow for thermal movement (expansion and contraction) of the materials, especially where long lengths are used.

## Underlayment:

Prior to installation, an underlayment material may be installed over the roof substrate. The designer should select and specify an appropriate material. The specified material must have a non-abrasive top surface that will not mar, scratch, or abrade the underside of the metal panels and flashings.

## Oil Canning:

Flat metal surfaces can display waviness commonly referred to as "oil Canning". This can be caused by variations in raw material, processing variations, product handling, or variations in substrate and roofing underlayment's. Panels are available with striations, stiffening ribs, or embossments to minimize oil canning. Oil canning is a condition that occurs, not a defect and is not a cause for rejection.

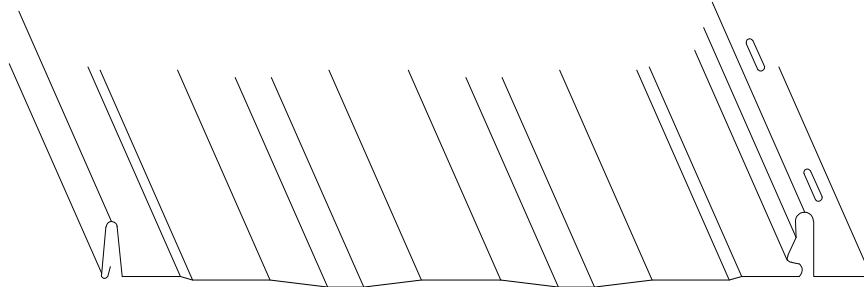
## Product Warranty:

Material options and warranties will vary based on project and site specific conditions such as severe marine, or acid rain from volcanic activity. Consult with your HPM Sales or Technical Representative to discuss the warranty options for your project.

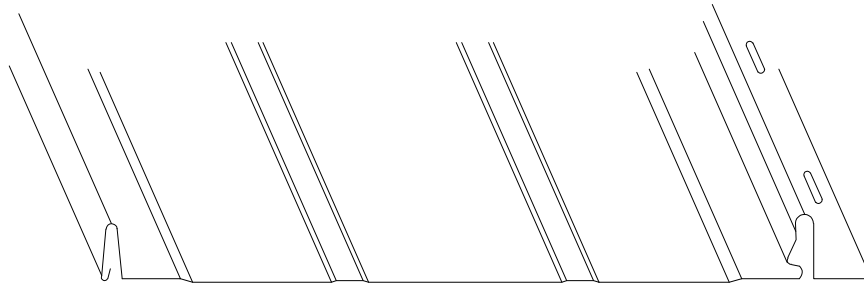
## Technical Assistance:

Contact your HPM Sales or Technical Representative for more information and assistance when selecting a custom metal roof system.

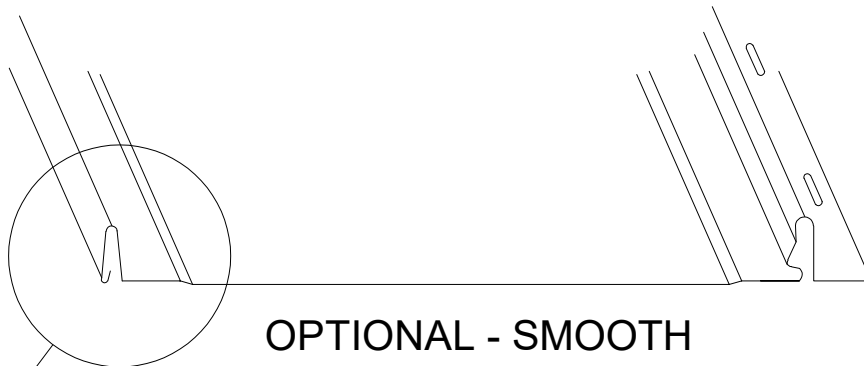
**TROPIC-LOCK STANDARD WIDTH IS 14"**  
OTHER NON-STANDARD WIDTHS AVAILABLE, INQUIRE WITH HPM



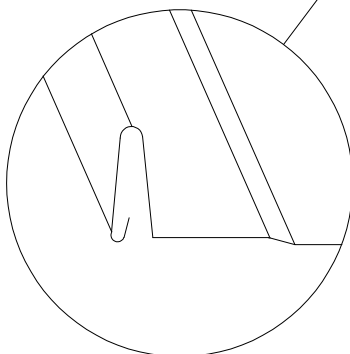
**STANDARD -STRIATIONS**






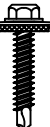
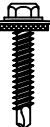




**OPTIONAL -STIFFENING RIBS**  
(TWO RIBS STANDARD)

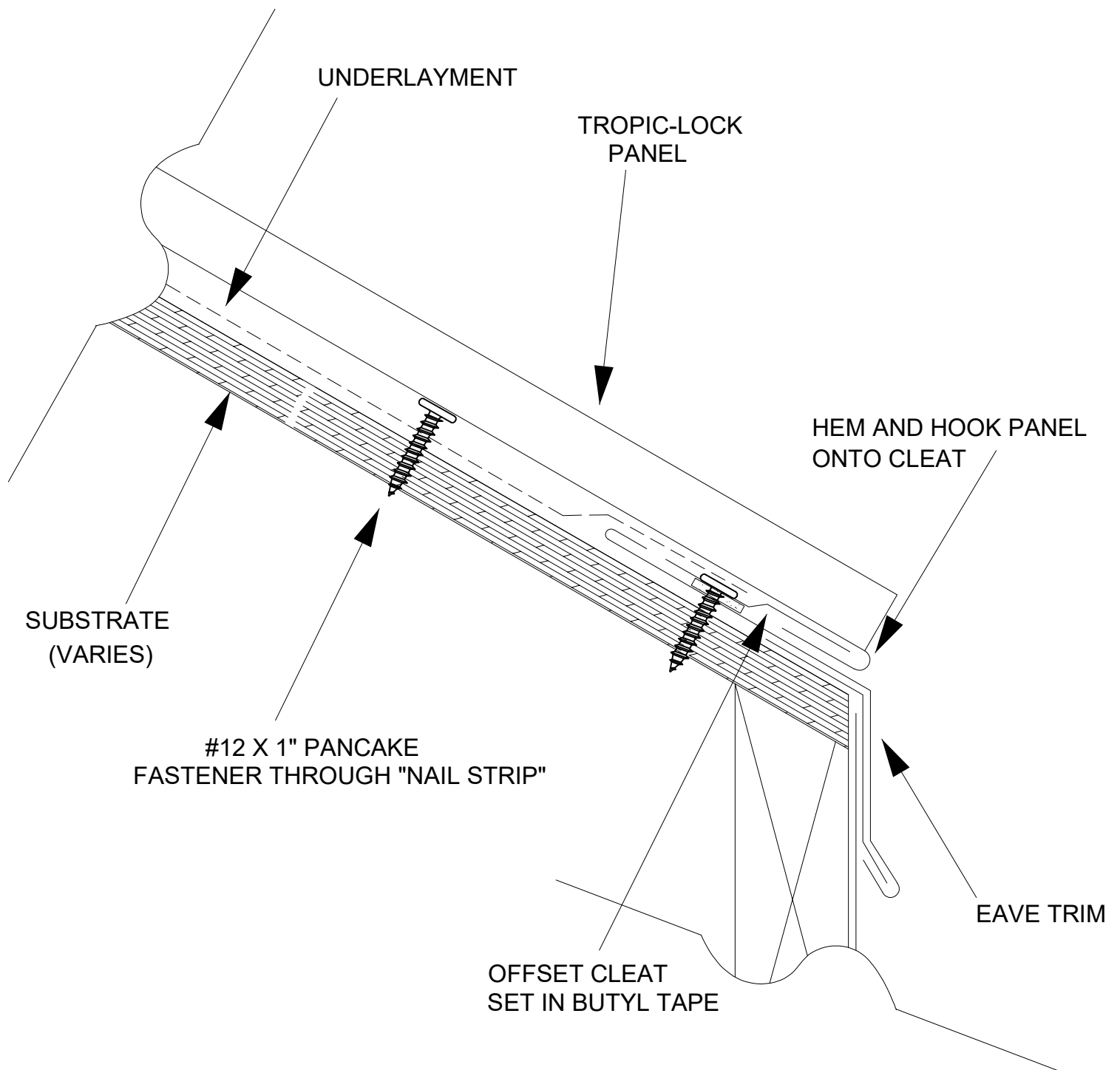


**OPTIONAL - SMOOTH**



**CLIP RELIEF STANDARD ON ALL PROFILES**

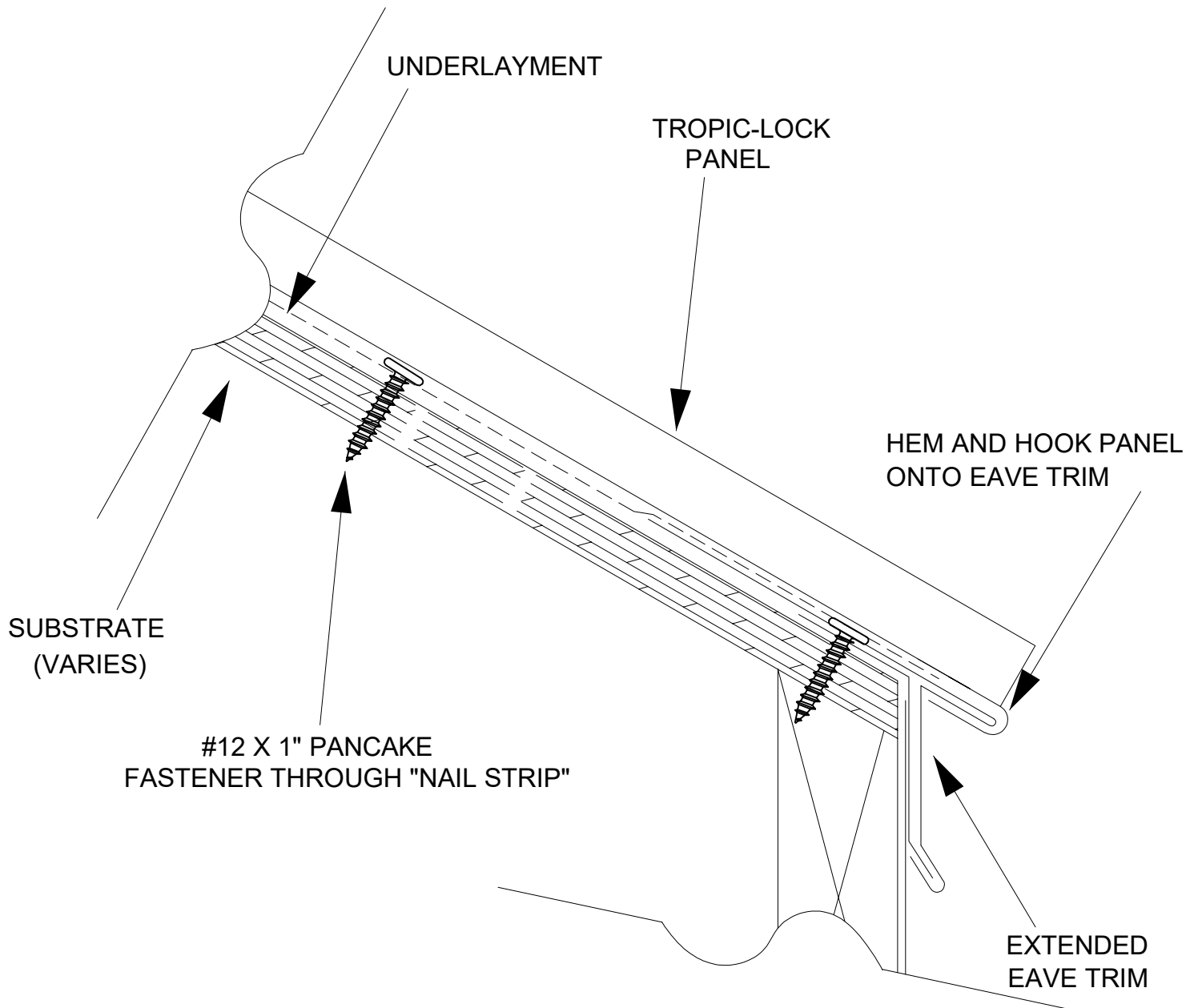
ITEM CODE	DESCRIPTION	USE	NOTES
9A65 (1.5") 9A69 (2.5")  XX = COLOR	 #9-15x1", 2", 2 1/2" WOOD SCREW 1/4" HEX HEAD BI-METAL EVERGRIP-300 SERIES SS	PANEL TO DIMENSIONAL LUMBER	BEST SUITED FOR ZINCALUME AND ALUMINUM PANELS
9DU1034XX  XX = COLOR	 #10x3/4" SELF DRILLER 5/16" HEX HEAD MARUTEX - ULTRAGRIP	TRIM ATTACHMENTS LIGHT GAUGE TO LIGHT GAUGE	BEST SUITED FOR ZINCALUME PANELS
XX = COLOR	 #12-14x1" LAP SELF DRILLER 5/16" HEX HEAD	TRIM ATTACHMENTS LIGHT GAUGE TO LIGHT GAUGE	BEST SUITED FOR ALUMINUM PANELS
9DULTRA1XX (1") 9DULTRA15XX (1.5") 9DULTRA2XX (2") 9DULTRA25XX (2.5")  XX = COLOR	 #12x1", 1 1/2", 2", 2 1/2" SELF DRILLER 5/16" HEX HEAD MARUTEX - ULTRAGRIP	PANEL AND TRIM TO METAL DECKING OR METAL PURLINS	BEST SUITED FOR ZINCALUME PANELS
1"=9DB1XX 2"=9DB2XX  XX = COLOR	 #12-14x1", 2" SELF DRILLER 5/16" HEX HEAD	PANEL AND TRIM TO METAL DECKING OR METAL PURLINS	BEST SUITED FOR ALUMINUM PANELS
9D121 - PLATED 9DU121 - STAINLESS	 #12 X 1" SD PANCAKE	STANDING SEAM CLIP SCREW	PLATED NOT RECOMMENDED FOR ALUMINUM PANELS
9A121A - PLATED 9A121SS -STAINLESS	 #12 X 1" "A" POINT PANCAKE	STANDING SEAM CLIP SCREW	PLATED NOT RECOMMENDED FOR ALUMINUM PANELS
SPECIAL ORDER	 #14-13 X ?" HD ROOFING FASTENER  AVAILABLE IN LENGTHS UP TO 12"	RECOMMENDED FOR STANDING SEAM PROFILES INSTALLED OVER RIGID INSULATION	
9RIVETXX43  XX = COLOR	 STST-43 STAINLESS STEEL RIVET 1/8"	TRIM TO TRIM OR TRIM TO PANEL ATTACHMENTS	



NOTES:

FASTENERS MAY CHANGE  
ACCORDING TO SUBSTRATE

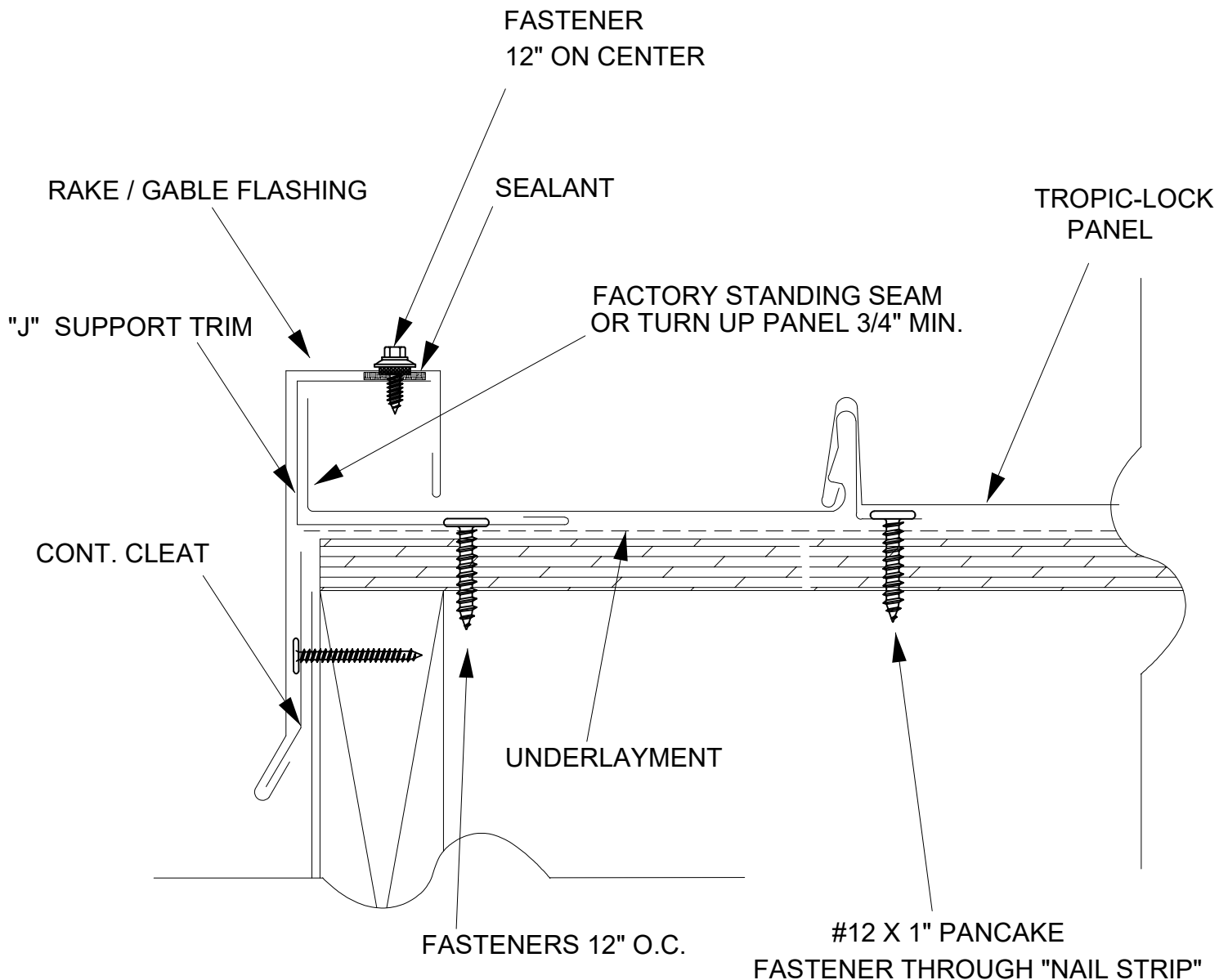
FASTENER SPACING PER UPLIFT REQUIREMENTS



### NOTES:

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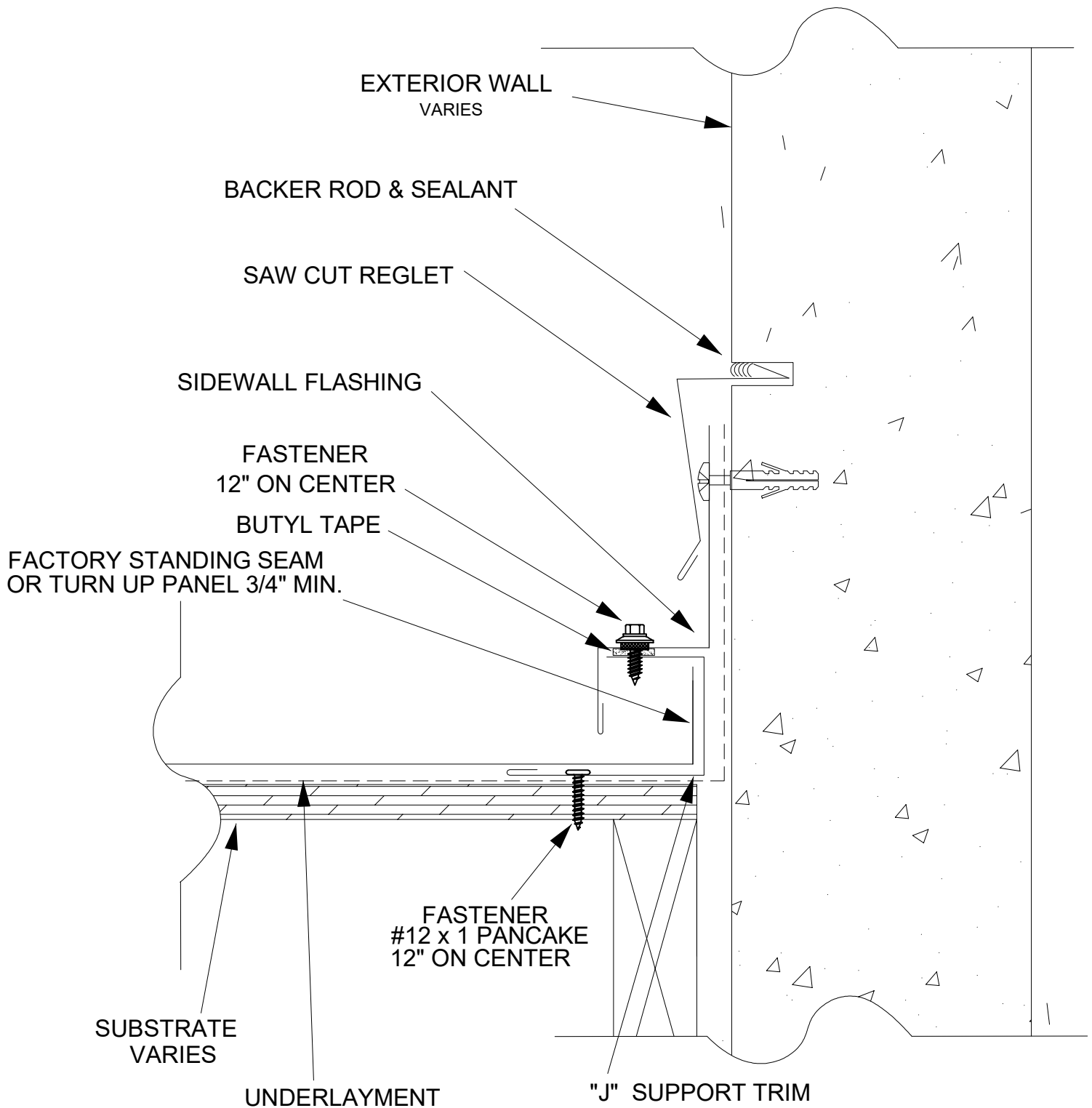


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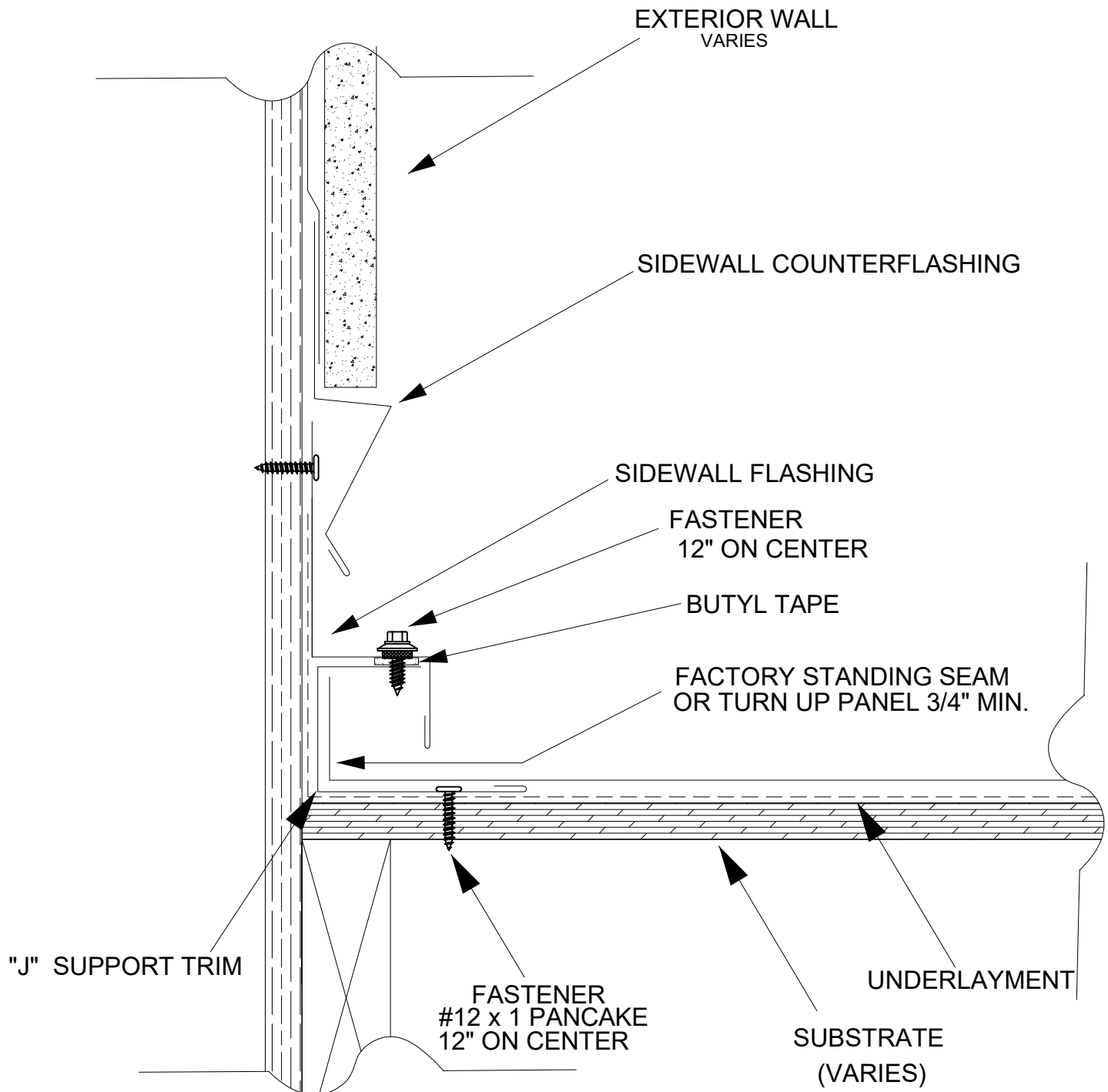




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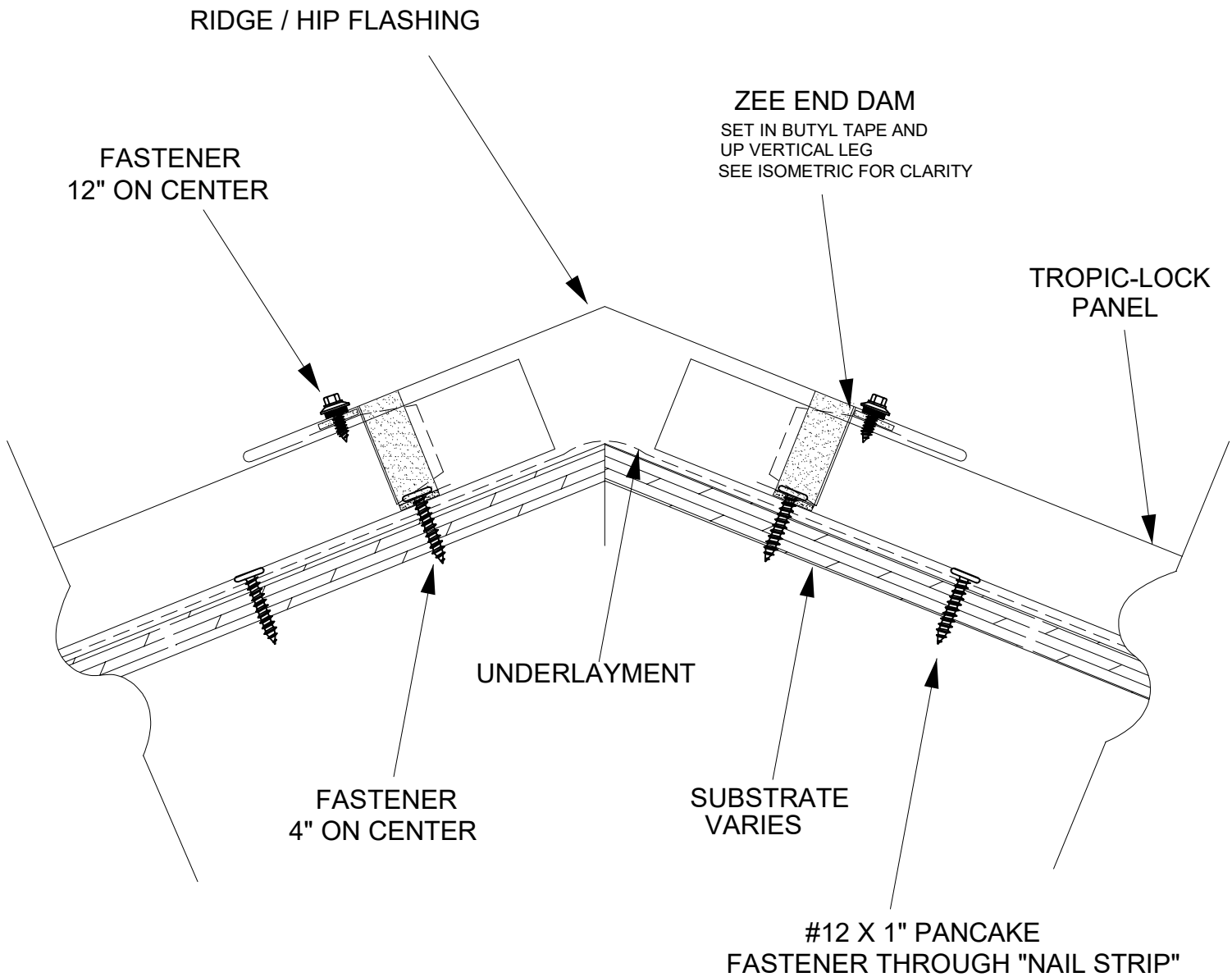
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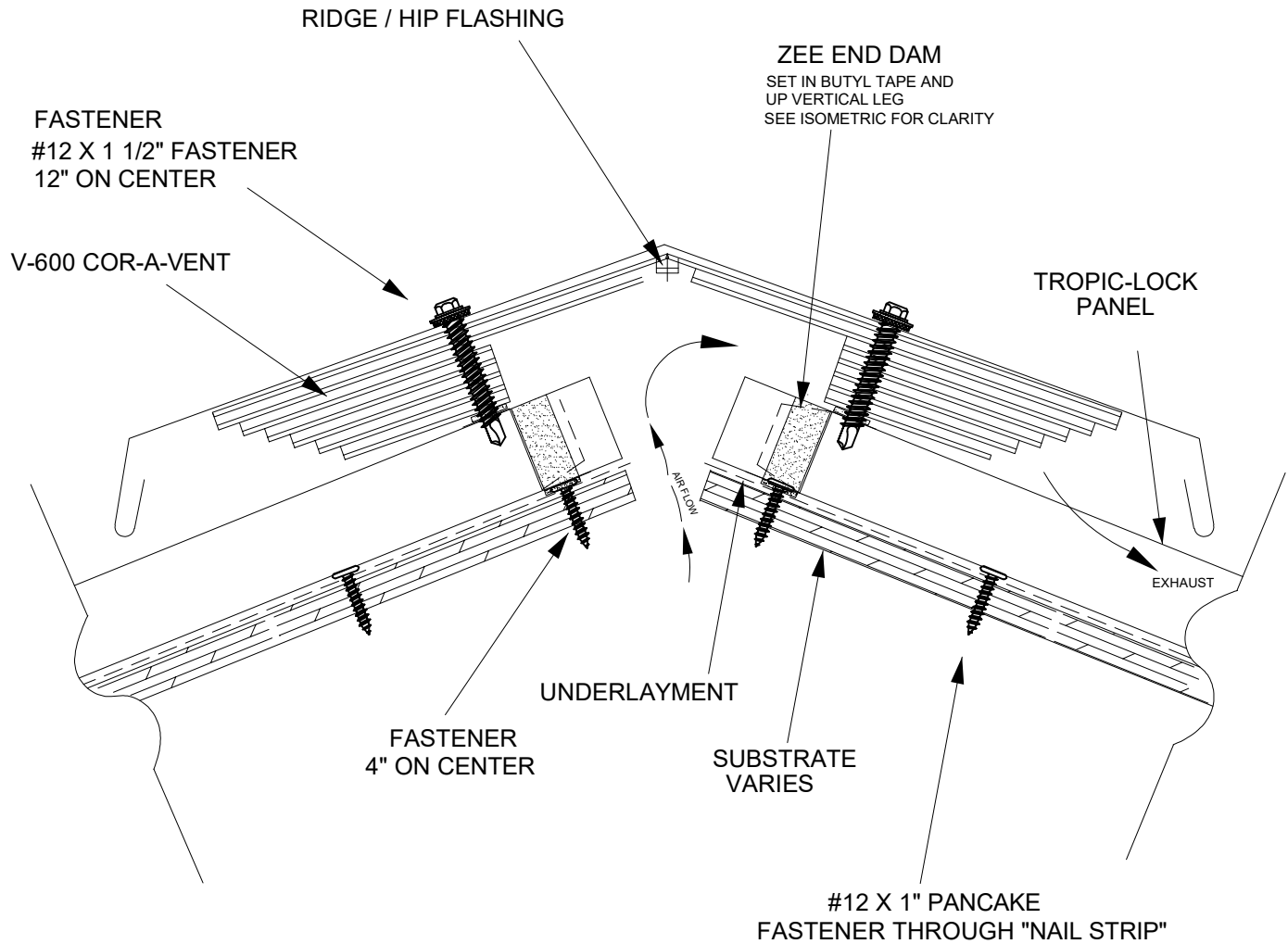
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NOTES:

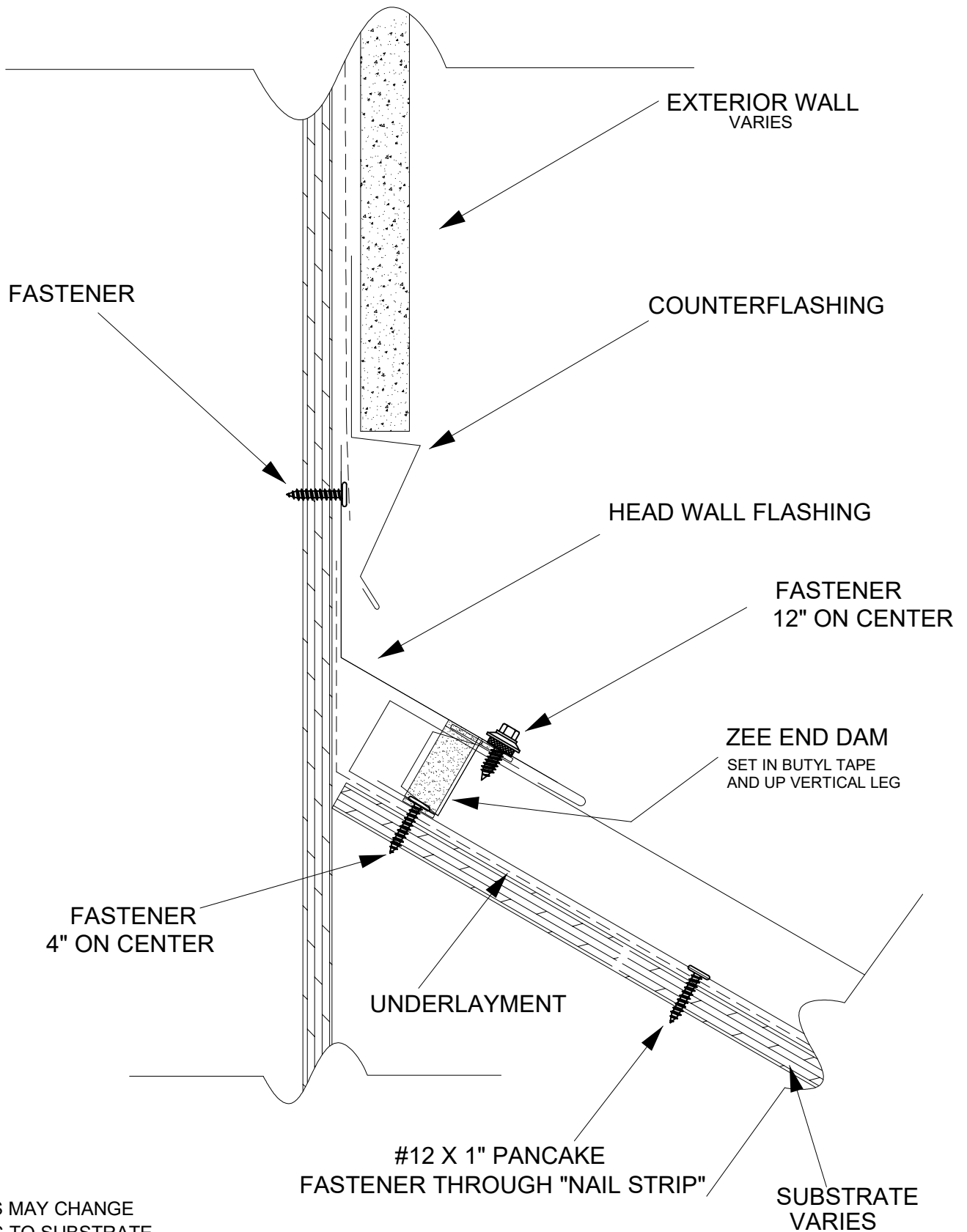
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V-600 11" COR-A-VENT  
20 SQ IN NFVA PER LN FT

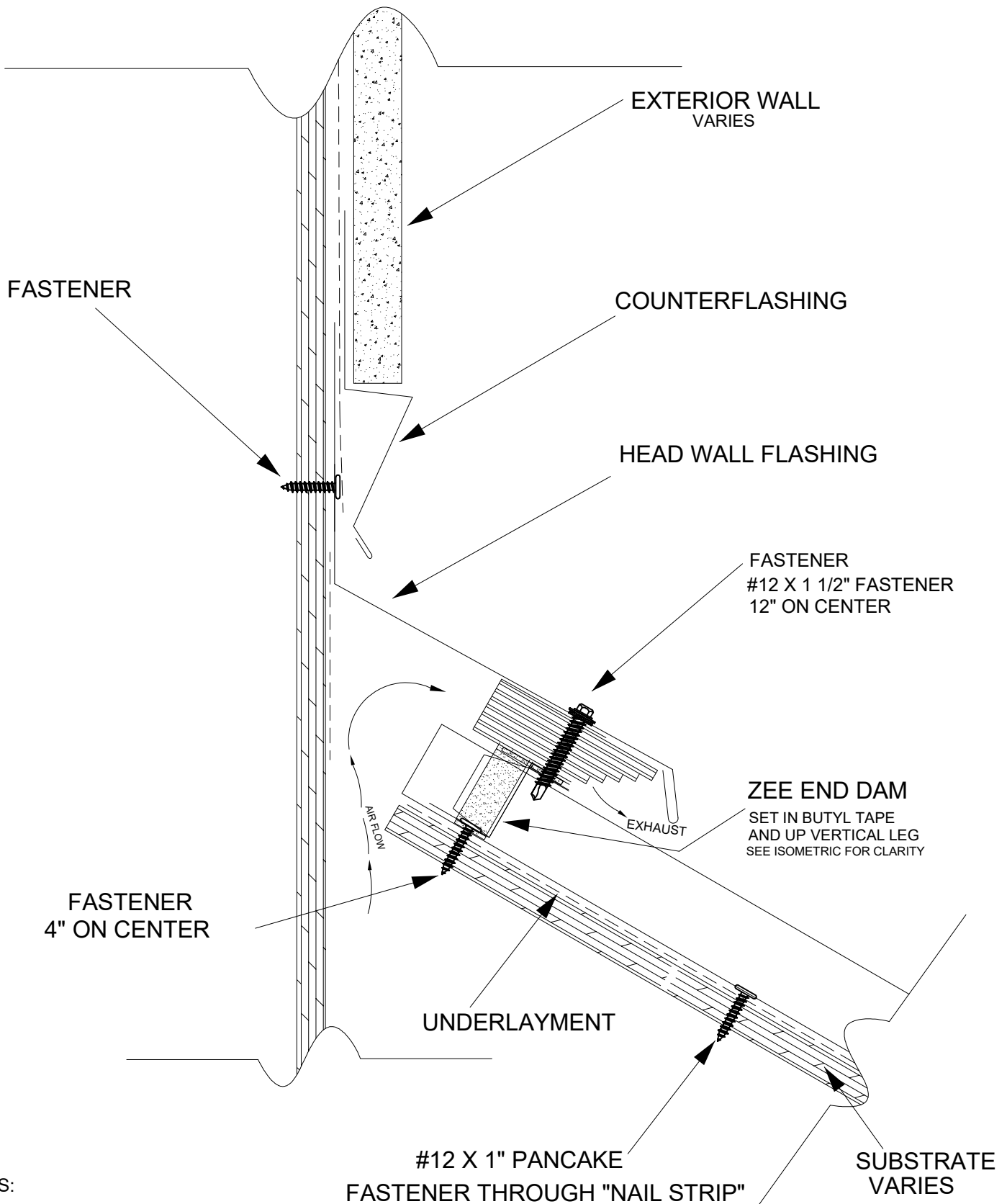
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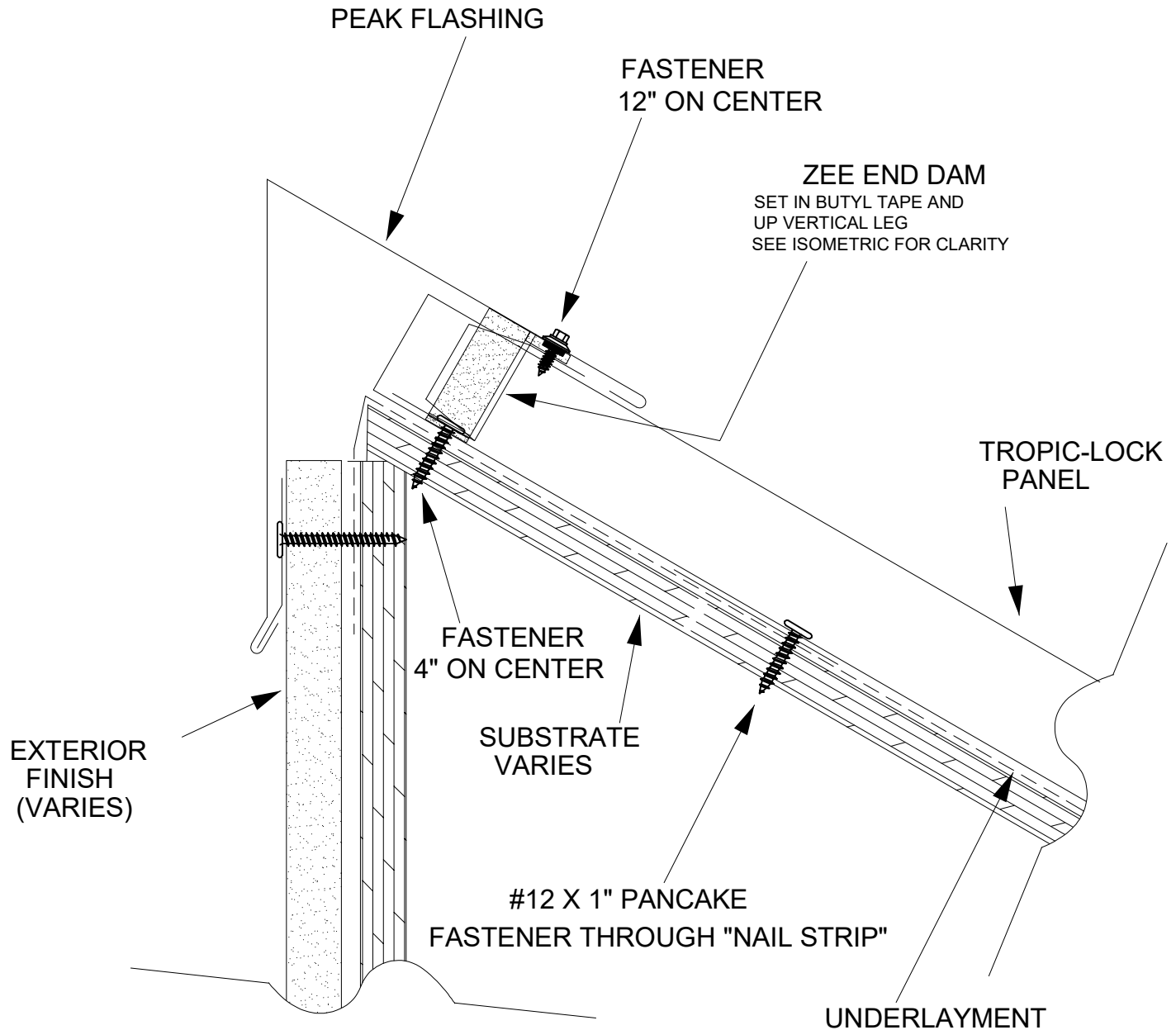
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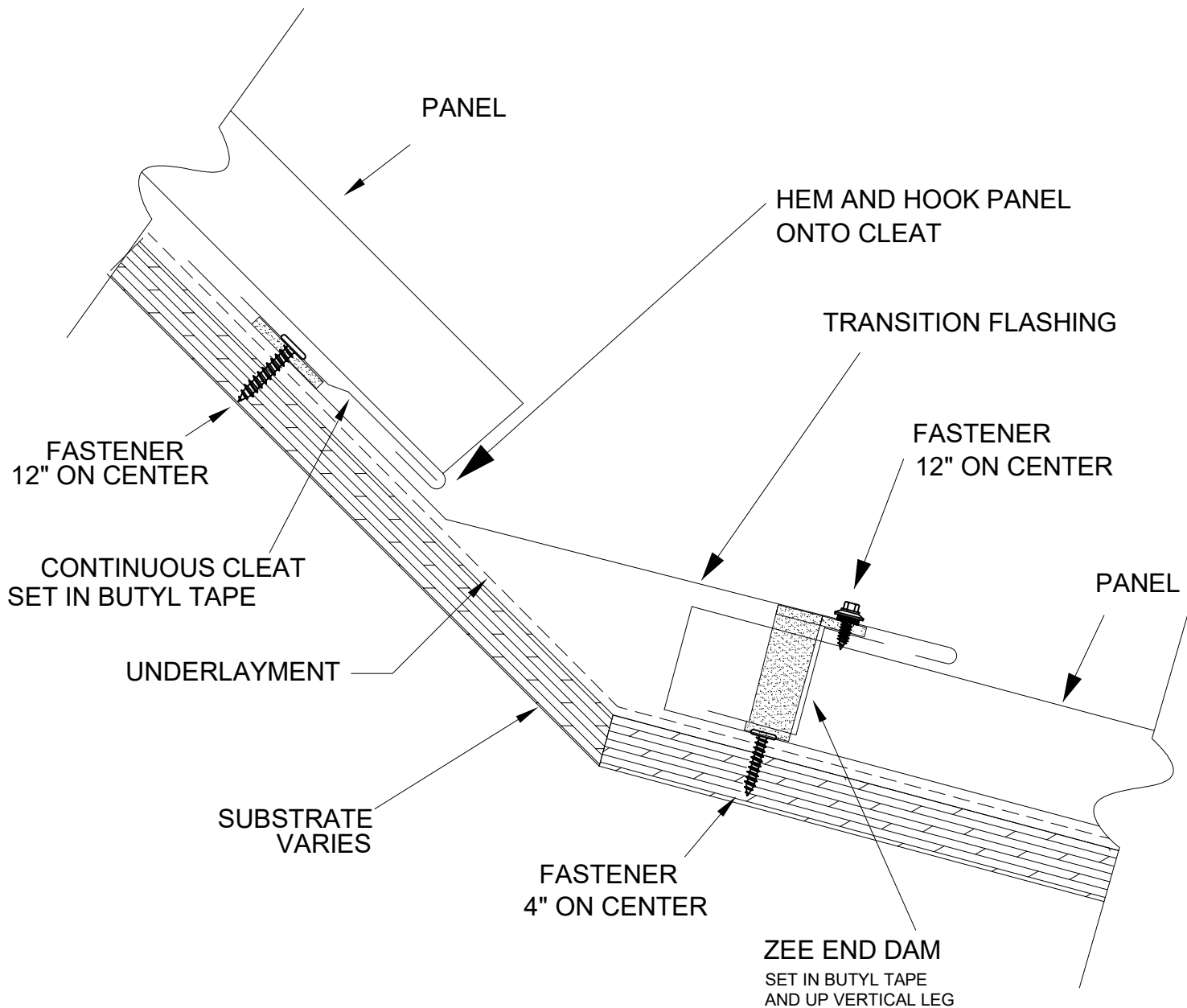


### NOTES:

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### STEEP SLOPE TO LOW SLOPE

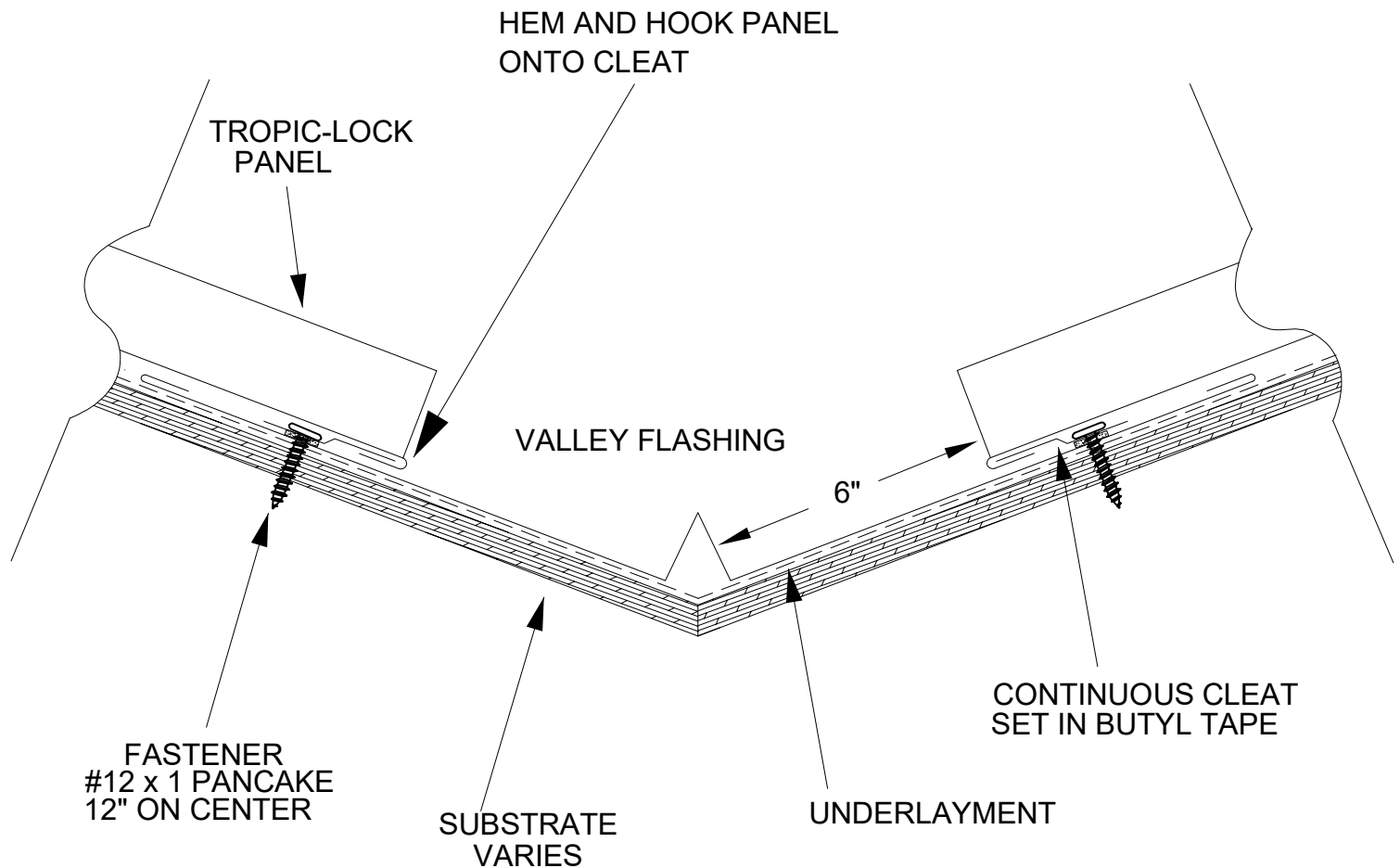


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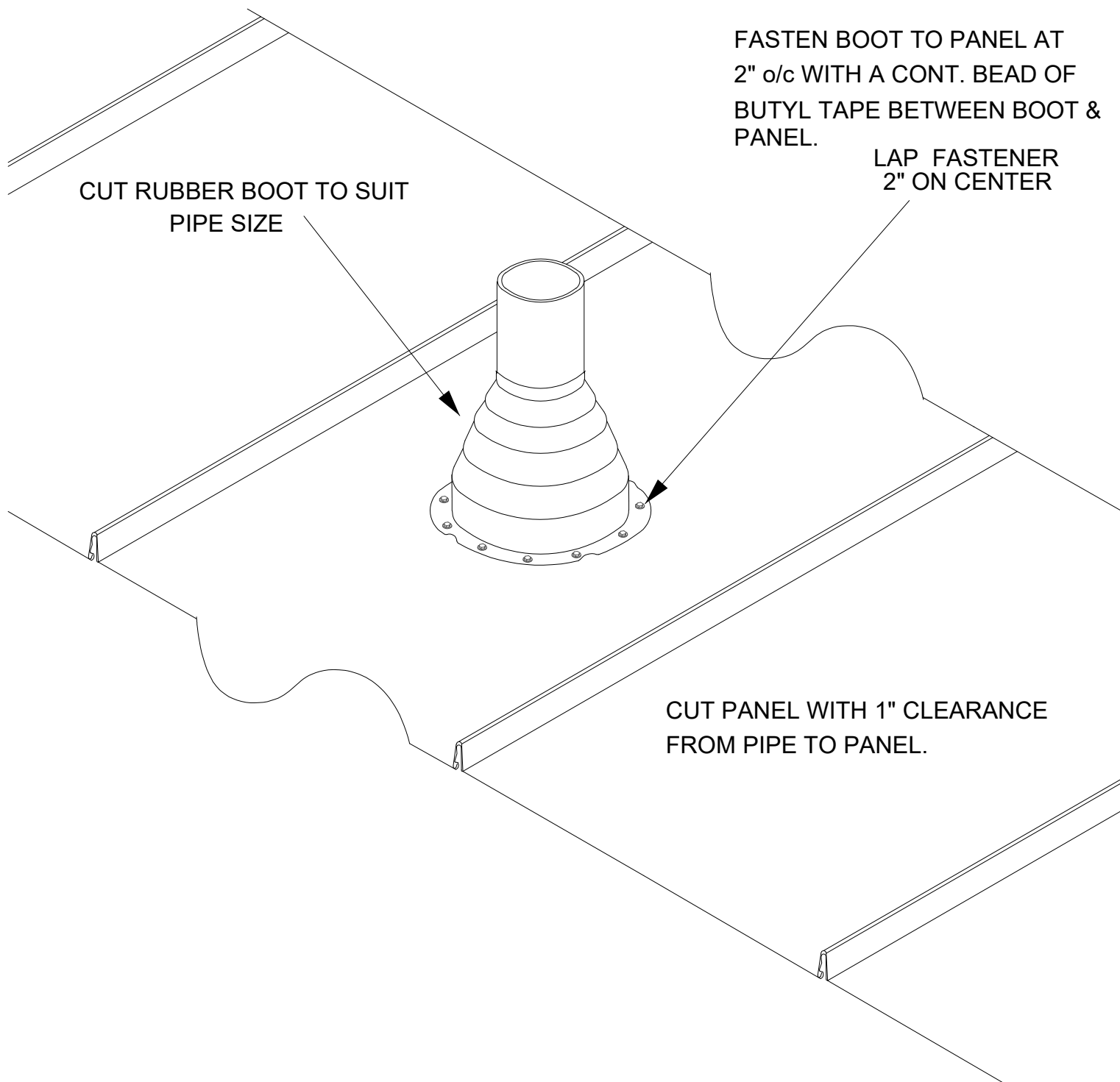




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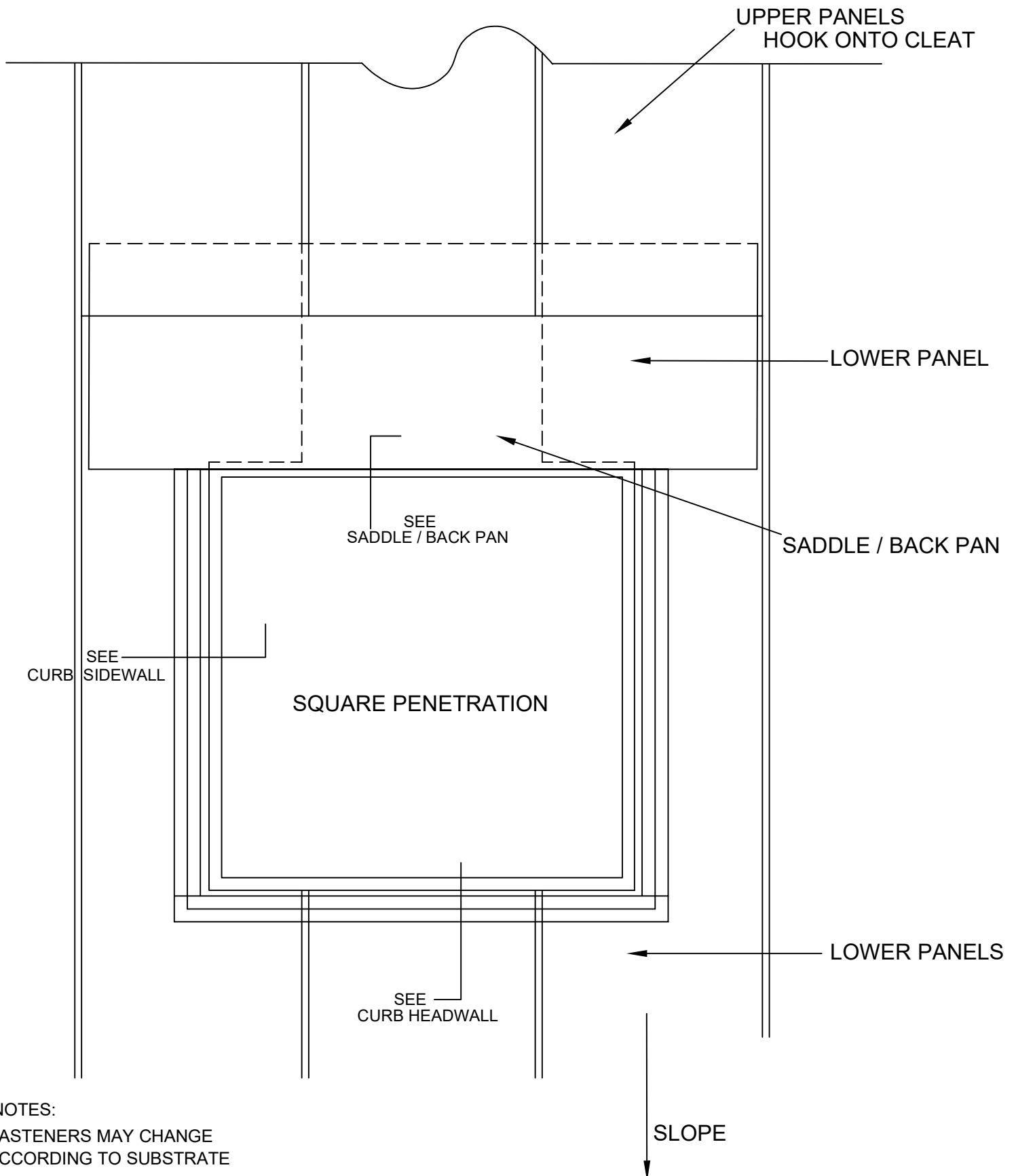
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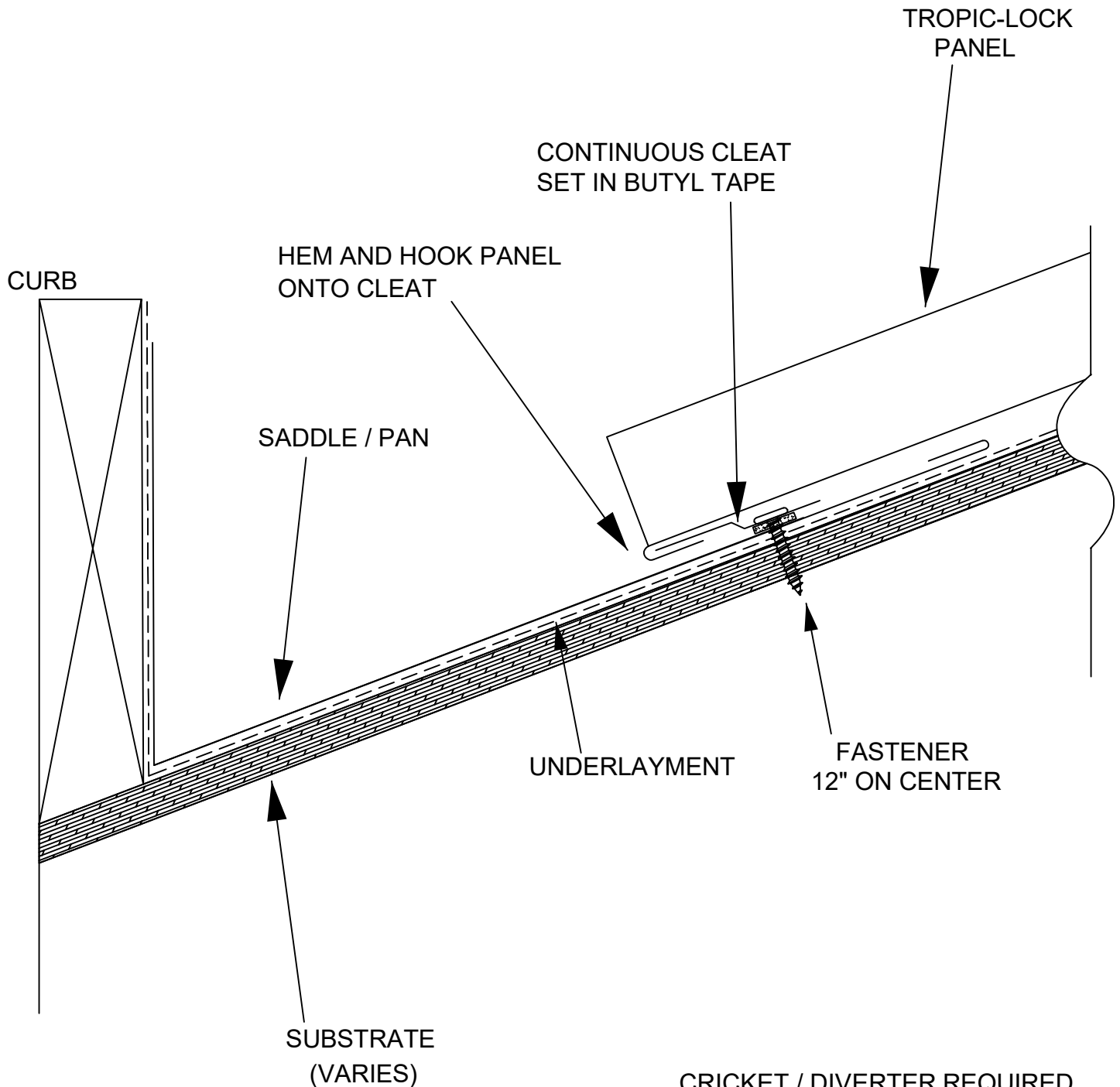
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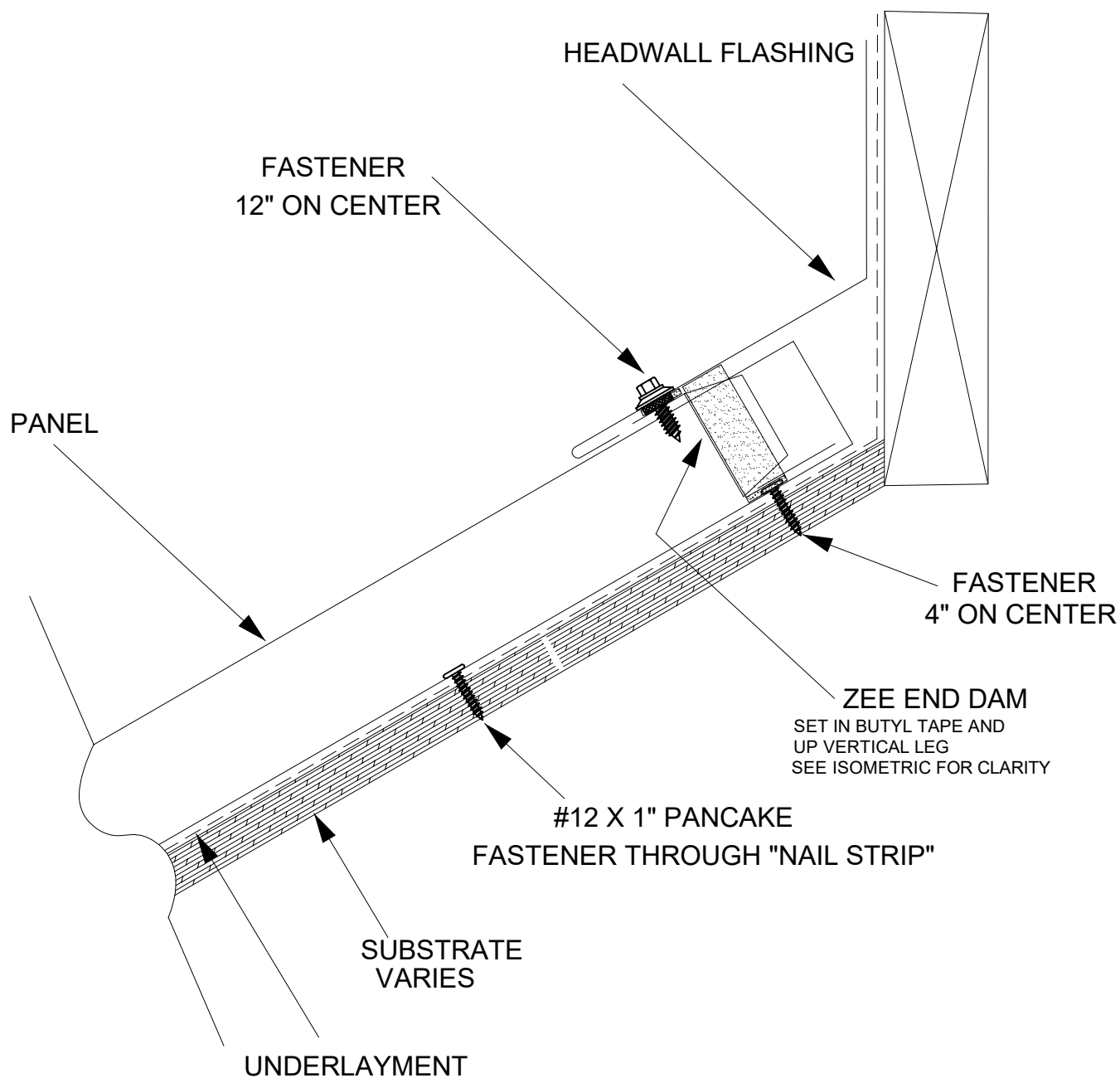
CRICKET / DIVERter REQUIRED  
WHEN CURB IS 30" OR LARGER ON  
RIDGE SIDE OF PENETRATION

CLEAT DESIGN FOR ROOF SLOPES  
3:12 AND GREATER

NOTES:

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ACCORDING TO SUBSTRATE

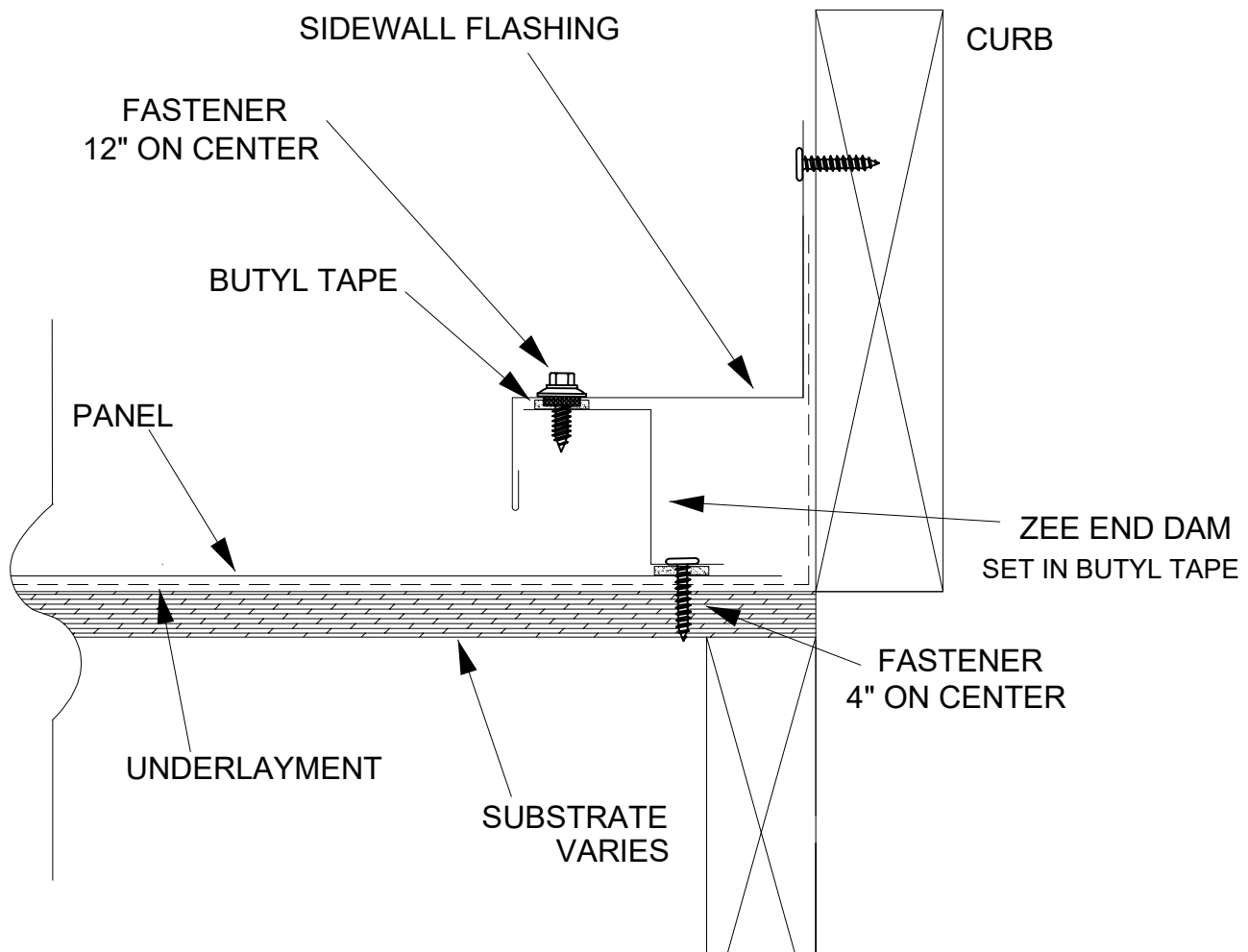
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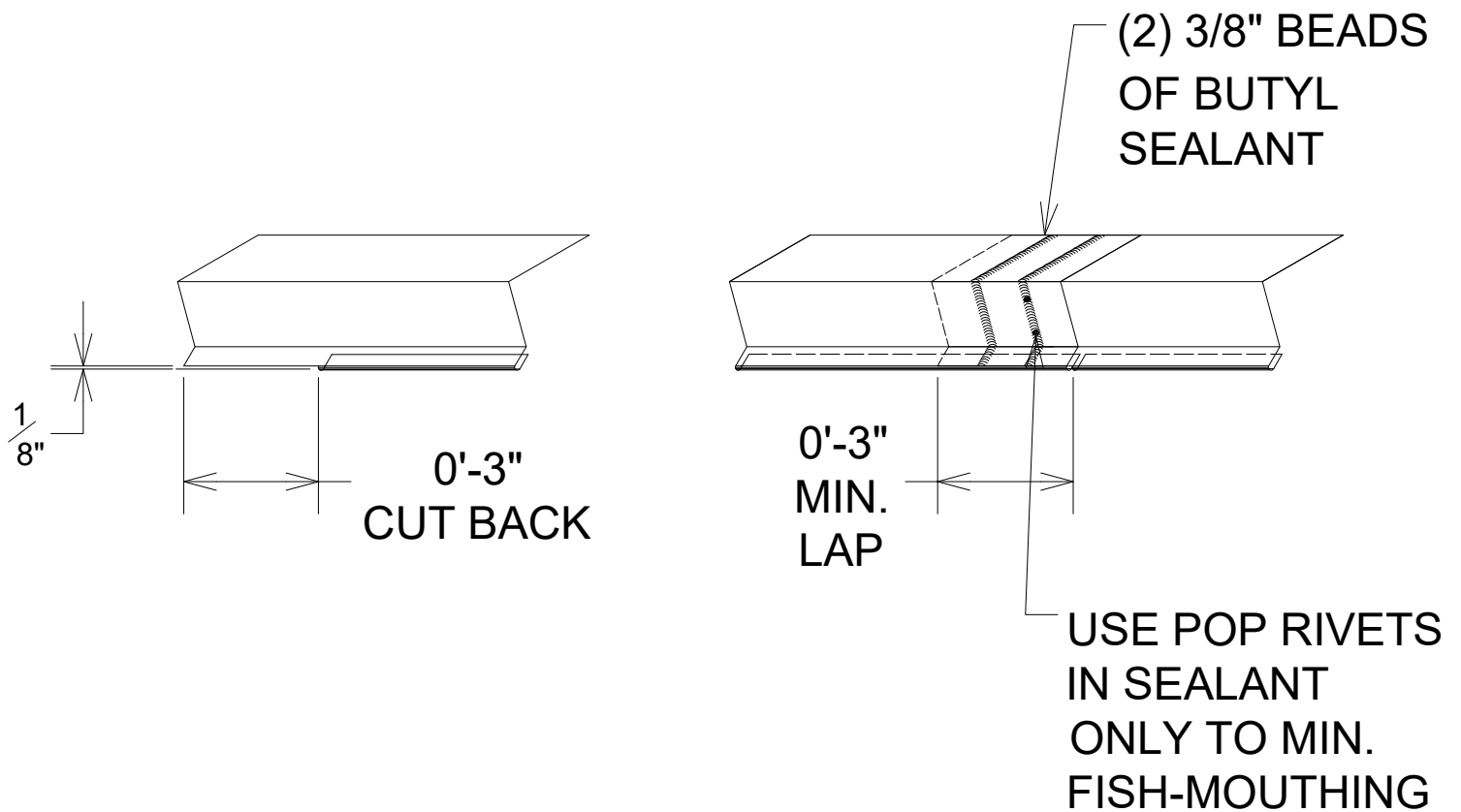
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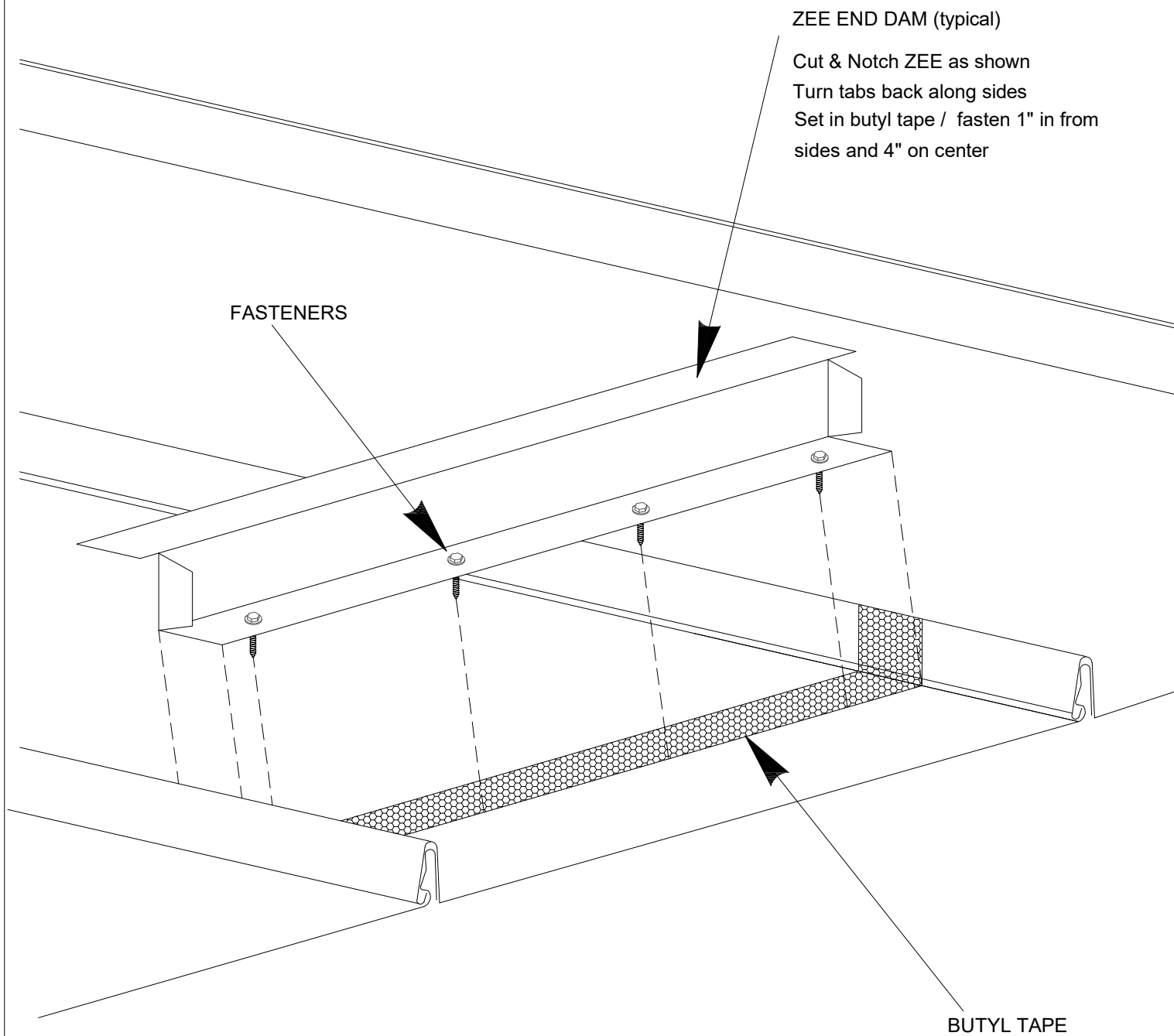
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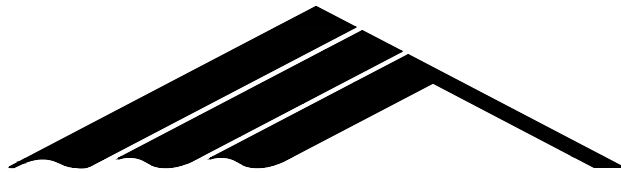


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